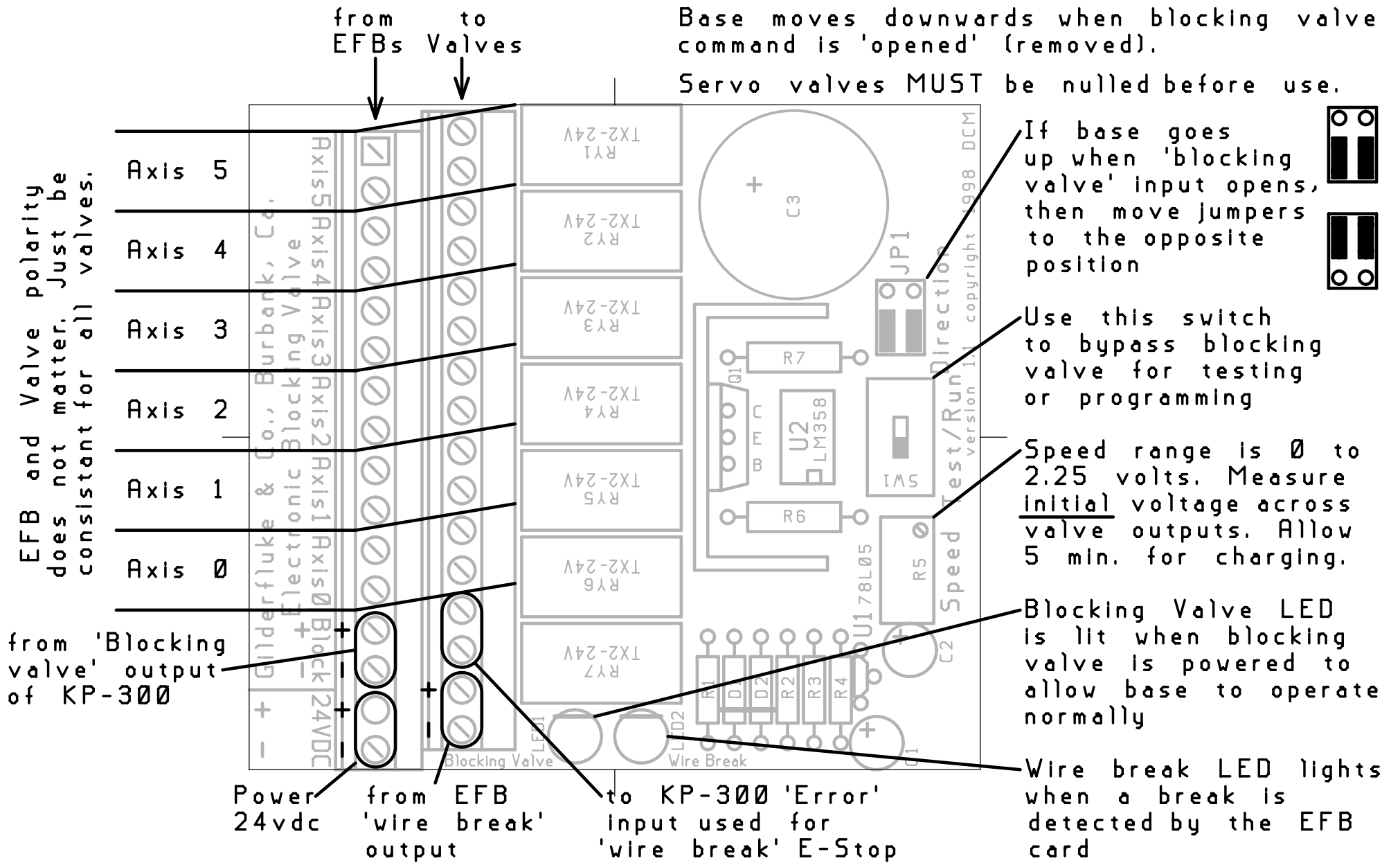


EFB and Valve polarity does not matter. Just be consistent for all valves.

Base moves downwards when blocking valve command is 'opened' (removed).

Servo valves MUST be nulled before use.



If base goes up when 'blocking valve' input opens, then move jumpers to the opposite position

Use this switch to bypass blocking valve for testing or programming

Speed range is 0 to 2.25 volts. Measure initial voltage across valve outputs. Allow 5 min. for charging.

Blocking Valve LED is lit when blocking valve is powered to allow base to operate normally

Wire break LED lights when a break is detected by the EFB card

from 'Blocking valve' output of KP-300

Power 24vdc

from EFB 'wire break' output

to KP-300 'Error' Input used for 'wire break' E-Stop

1.1 Blk-Valve
Thu, Aug 24, 2000 6:21 PM
Component Xray Scale 2:1